

Ship tomorrow

Work Order ID 119885

\*119885\*

Page 1

Item ID: D3208-3

Revision ID:

Item Name: Pedal Mount Angle

Start Date: 5/29/14

Start Qty: 10.00

\*10\*

Required Date: 5/29/14

Req'd Qty: 10.00

\*10\*

Reference:

Accept

\*N900040100\*

Setup Start

\*NS1\*

Stop

\*NS2\*

Cust Item ID:

Customer:

Approvals:

Process Plan: ML5

Date: 14-05-29

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

\*NR1\*

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3208

C

100

0.00

\*100\*

Waterjet

FLOW WATER JET

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3208

Dwg Rev: C

Prog Rev: C

2-Deburr if necessary

GRAIN DIRECTION!

110

QC2- Inspect parts off machine FAI/FAIB

0.00

\*110\*

QC

Memo

0.00

Quality Control

10 0 Jn14-05-29

10 0 Jn14-05-29

Work Order ID 119885

May-29-14 7:03:28 AM

\*119885\*

Page 2

Item ID: D3208-3 Accept \*N900040100\* Setup Start \*NS1\*  
Revision ID: Stop \*NS2\*  
Item Name: Pedal Mount Angle  
Start Date: 5/29/14 Start Qty: 10.00 \*10\* Cust Item ID:  
Required Date: 5/29/14 Req'd Qty: 10.00 \*10\* Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 0.00 14/5/29				10			
130 *130* Brake NC Brake NC	Bend as per dwg NC BRAKE  Memo	0.00 0.00		DAS 30 9-89		10			14/5/29
140 *140* QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00 0.00 14/5/29		ShB		10			

Work Order ID 119885

May-29-14 7:03:28 AM

\*119885\*

Page 3

Item ID: D3208-3 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Pedal Mount Angle  
 Start Date: 5/29/14 Start Qty: 10.00 \*10\* Cust Item ID:  
 Required Date: 5/29/14 Req'd Qty: 10.00 \*10\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Chemical Conversion Coat per QSI005 4.1	0.00				10	74614527		
*150*	HandFinish Memo	0.00							
Hand Finishing									
160	QC7-Inspect Chemical Conversion Coat	0.00				10			
*160*	QC Memo	0.00							
Quality Control									
170	Identify as per dwg & Stock Location: ST029	0.00				10x			
*170*	Packaging Memo	0.00							
Packaging									

DAS  
28  
9-89

MAY 29 2014

Work Order ID 119885

May-29-14 7:03:28 AM

\*119885\*

Page 4

Item ID: D3208-3

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Pedal Mount Angle

Start Date: 5/29/14

Start Qty: 10.00

\*10\*

Cust Item ID:

Required Date: 5/29/14

Req'd Qty: 10.00

\*10\*

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

180

QC21 - Final Inspection - Work Order Release

0.00

\*180\*

QC

Memo

0.00

Quality Control

MLJ 14-06-02  
MLJ 14-05-30

# Picklist Print

May-29-14 7:03:31 AM

Page 1

Work Order ID: 119885

\*119885\*

Parent Item: D3208-3

\*D3208-3\*

Parent Item Name: Pedal Mount Angle

Start Date: 5/29/14

Required Date: 5/29/14

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP: B04.05.25Material changed for Step 4KJ/JLM

IPP Rev:C Now on Waterjet 06-10-12 JLM

IPP REV

D:PER REV B 12-03-23 JLM VERIFIED BY:EC

IPP REV:C

12.04.20 as per dwg rev.C DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M6061T6S.063

Purchased

No

100

sf

536.8480

0.0659

①

\*M6061T6S 063\*

\*\*

Jm/4-05-29

6061-T6 .063 Sheet

## Location

## Loc Qty

## Loc Code

MAT021

536.848

M124446

3.7

M126075

4.5

M127006

9

M127420

117.12

M128054

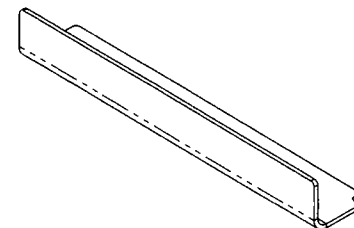
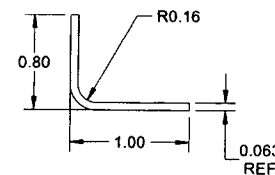
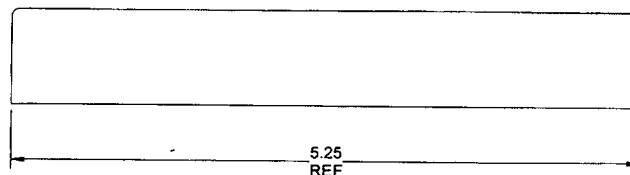
95.528

M128941

307

128941





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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 119885 MJS

14-05-29

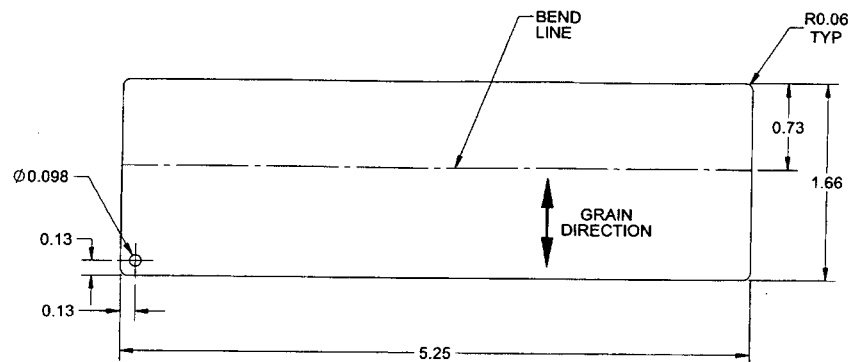
RELEASED  
2012-04-18

# D3208-3 PEDAL MOUNT ANGLE

## NOTES:

- 1) MATERIAL: MAKE FROM D3208-3F FLAT PATTERN
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.05 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	RF	D3208	SHEET 3 OF 9
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**D3208-3F PEDAL MOUNT ANGLE FLAT PATTERN**

RELEASED  
2012-04-18

**NOTES:**

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/4 OR AMS-QQ-A-250/4  
OR AMS 4037 OR ASTM B209  
REF DART SPEC M2024T3S.063
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

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